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Questions 1. In EDM, the cutting tool is actually: a. contacting the work b. an electrode c. non-consumable d. hardened to provide long tool life 2. The EDM workpiece must be: a. small in size b. pre-heated c. conductive d. kept cool 3., Halogens also have a reduced lifespan, especially with fluctuating current like an EDM produces. I've got an adjustable resistor that would work good as a replacement. You've got too much current flow capability there. ESPECIALLY when you raise the voltage. I ordered one of these resistors for my EDM, cheaper than the other resistor options I've seen., The Pulse Book The EDM How-To Book. You will notice that I have two books on how to build an EDM. One is the RC power supply as described in The EDM How-To Book and the other is focused on a Pulse power supply described in Build a Pulse EDM Machine The Next Generation. Often I am asked what is the difference between the RC and the Pulse machines., Wire EDM uses a traveling wire electrode that passes through the work piece. The wire is monitored precisely by a computer-numerically controlled (CNC) system., Ultrasonic Aided EDM ~~â€¢~~ Abrasive

Electrical ...

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electrical discharge machining ..., The EDM

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the book burned this logo into a Rock Hard

File Electrical Discharge Machining (EDM) is

a process that uses electrical discharges

from an electrode to erode an electrically

conductive material., Electrical discharge

machining ... Electric discharge machining

(EDM) to machine difficult-to-machine

materials and high strength temperature

resistant

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